

## A Study of Whey Protein

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### Abstract

Whey is one of two proteins found in cow's milk, accounting for approximately 20% of the total protein content. Casein is the other protein, accounting for approximately 80% of the total protein content. Whey proteins are a series of individual proteins or fractions that differentiate from casein during the production of cheese. These fractions are distilled to varying amounts, based on the required end composition, and their protein, lactose, carbohydrates, immunoglobulin, minerals, and fat content may differ. Whey protein isolate (WPI) and concentrate (WPC) are the two most popular types of whey protein found in high-protein bars, drinks, and supplements (WPI). Digestibility of Protein the Protein Quality Corrected Amino Acid Score (PDCAAS) is a new system for determining protein quality which is used to calculate the percent daily value for nutrients on food labels. Whey protein is a high-quality, full protein with a diverse amino acid profile. It contains a wide range of AAs, including critical AAs (EAAs) and branched-chain AAs (BCAAs), both of which are critical for tissue growth and repair. Leucine is an important BCAA for protein synthesis and has recently been discovered to play a role in insulin, muscle development, and glucose metabolism. Whey protein contains higher amounts of EAAs and BCAAs than other proteins such as corn, beef, and wheat, and they are thus more easily consumed and utilized. Whey protein also has some significant advantages, such as reducing the effects of chronic fatigue and increasing immunity in HIV and viral infections. The history, styles, formulations, side effects, and uses of whey protein in human health are discussed in this article.

**Key Words:** Branched chain amino acids, chronic fatigue syndrome, protein digestibility corrected amino acid score, whey protein

### Introduction

Whey is a byproduct of the dairy industry's cheese and casein production. Whey protein is high in bioactive peptides, which play a significant part in chronic disease dietary

control. Whey protein's biochemical potency is determined by how it is treated. Whey proteins are sold in three distinct forms: whey protein concentrates (WPCs), whey protein isolates (WPIs), and whey protein hydrolysates (WPHs) (WPH). The concentrate includes fat and lactose, as well as the essential proteins (29–89%). The isolate contains 90% protein, while the hydrolysate is a semi-digested version of the protein. Whey protein concentrate is a food made by removing enough non-protein constituents from whey to yield a finished dried product that contains at least 25% protein. Whey and its derivatives can be used as a replacement. According to many sources, their use will help not just the welfare of customers, but also the finances of many firms by reducing raw material prices and thereby lowering manufacturing costs. The key cause of whey health-promoting properties is whey proteins, which contain  $\beta$ -lactoglobulin,  $\alpha$ -lactalbumin, lactoperoxidase, and lactoferrin. Lactoferrin is a bioactive milk protein that has a wide variety of functions. It has antifungal, antiviral, antibacterial, anti-tumor, and anti-inflammatory effects, among others. Lactoferrin can also bind iron which has a beneficial impact on the nervous system.

Lactose, along with soluble fats, vitamins, and minerals, make up the majority of whey solids. Whey has been used as a basis for the production of industrially essential and useful materials using a variety of biotechnological and physicochemical processes from an agricultural standpoint, whey goods such as WPIs and WPCs are well-known practical classes of dairy ingredients that are commonly used in a variety of food applications. They are used as food additives for gelation, emulsification, foaming, thickening, flavor, and fat binding capability due to their special functional properties. WPCs can affect hydration, flavor/texture, surfactant, optical, textural, structural, and rheological properties in food systems. Bakery products, meat/fish products, dairy products, fruit juices, medicinal and dietary applications, food with special needs (such as baby formula, dietetic diets), and nutraceutical foods all use whey-based ingredients. Thanks to its high protein content, whey can be used to produce a number of protein-rich drinks, as well as to eliminate its astringency. It can be inferred that whey-based liquids are used as practical beverages and sports drinks because of their nutritious value and emulsifying properties. The surface active properties of large whey proteins, such as  $\beta$ -lactoglobulin,  $\alpha$ -lactalbumin, and blood serum albumin, are fantastic. As a result, whey additives can be used as a strong encapsulation wall material and emulsifier. WPI has attracted a lot of recognition in the last few decades for the

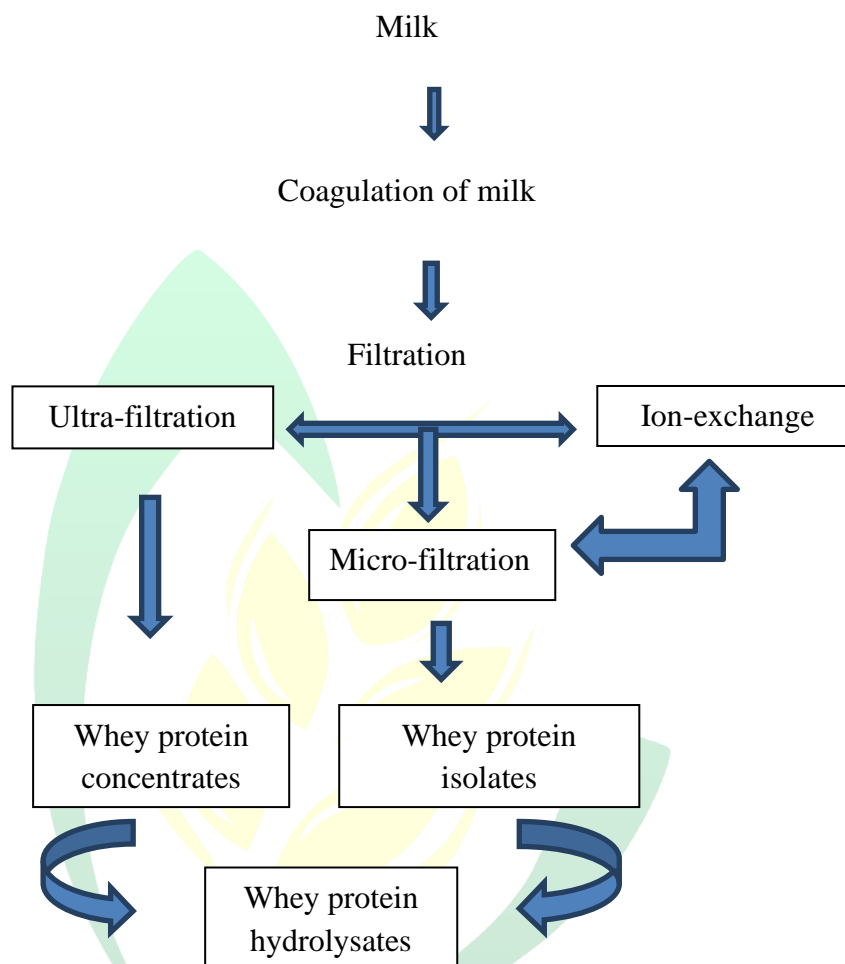
production of food packaging videos. Indeed, whey protein components (-lactalbumin and -lactoglobulin) have been extensively researched for their possible use as agents capable of forming edible and biodegradable films from a cheese waste source.

## Discussion

### Whey Protein Derivatives: Concentrates, Isolates, and Hydrolysates

With the growing prevalence of healthy eating, there is a global market for high-protein food products. A sedentary person's total protein consumption should be 0.8 g per kg of body weight a day (g/kg/day). A positive nitrogen balance and good mitochondrial activity in the body necessitate this amount of protein. Supplemental proteins come in a variety of ways, including egg, rice, hemp, whey, and casein. Milk whey, for example, has the highest concentration of easily available and easy-to-digest amino acids, making it ideal for incorporation into body cells. Furthermore, milk whey proteins are considered as safe foods due to a variety of benefits associated with daily consumption, including appetite management, exercise recovery, and encouraging satiety. Several membrane filtration applications have recently allowed the use of various whey protein components as food additives. After the milk is coagulated, the whey protein is processed in two primary types using selective membranes: whey protein concentrates (WPCs), which contain 34–89 percent protein, and whey protein isolates (WPIs), which contain at least 90 percent protein. Whey products with different qualitative and quantitative protein profiles, minerals, lipids, and sugars are produced by moving whey proteins through various processing treatments. Ultrafiltration (UF) to concentrate proteins or diafiltration (DF) to extract molecular compounds like salts, lactose, and other low-weight components are two ways to fractionate whey proteins using selective membranes. Whey protein concentrates (WPC) are the product of this process. It is the most concentrated type of protein supplement, providing a large amount of calories and all of the macro- and micronutrients obtained from the production process. However, it may be one of many forms depending on the protein concentration, such as 35 percent, 50 percent, 65 percent, or 80 percent (w/w) protein. Whey protein isolate is obtained after the majority of the ingredients are eliminated, i.e., the whey undergoes an additional purification process to extract or minimize the extraneous carbohydrates and fats in order to achieve a protein threshold of 90% (w/w) (WPI). Despite being a high-quality protein, an isolated source of whey protein has the downside of eliminating certain essential

micronutrients and protein fractions such as lactoferrins, -lactoglobulins, and immunoglobulins during purification.



**Fig.1 Production of whey protein derivatives.**

Since concentrates and isolates are made up of large intact protein complexes, our digestive enzymes break them down during digestion, attacking the amino acid bonds to produce smaller peptides of amino acid sequences. Manufacturers pre-digest the protein and generate protein hydrolysates to assist with this process and speed up protein absorption. The intact source of protein breaks down into peptides and amino acids when whey protein concentrates or isolates are treated with acids, enzymes, or heat, resulting in whey protein hydrolysates (WPH). These pre-digested forms of whey protein are efficiently absorbed in the gut, and the hydrolysates formed by enzymatic hydrolysis with protease enzyme have the same amino acid composition as the concentrate and isolate, allowing them to rapidly

increase amino acid concentration in the plasma when compared to intact forms of protein. The type of procedure used to dissolve the proteins, the enzymes used, the reaction or hydrolysis conditions used, and the amount of amino acid bonds targeted and broken both influence the final structure of the hydrolysate. As a result, the degree of hydrolysis is calculated to assess the amino acid release. The more amino acids per peptide are hydrolyzed, the less amino acids per peptide are produced, resulting in more bitter peptides. Both of these types of proteins, on the other hand, are supplemented with a range of advantages and are used as dietary additives to show biological properties.

### **Processing of whey into whey proteins**

Production of whey in different types (i.e. whey proteins) results in high physical, dietary, and medicinal values in order to satisfy the growing demands of related industries. In order to convert whey solids into industrial materials, various biotechnological and physicochemical processes are used to manufacture valuable products. Popular biotechnological processes used to biotransform whey include anaerobic and aerobic fermentation, as well as aerobic digestion. Thermal therapy is one of the most common strategies for processing whey into different varieties of whey powders, such as whey protein concentrate, whey protein isolate, and whey protein hydrolysate. Protein recovery from whey can also be achieved using membrane filtration methods such as ultrafiltration, microfiltration, and nanofiltration. It has been stated that ultrafiltration can be used to recover proteins from whey with high yield and purity. Ultrafiltration can be used to separate different proteins of different molecular weights from whey using membranes with varying molecular weight cut-offs. To avoid fouling of the ultrafiltration membrane, microfiltration is used to eliminate suspended fat and casein spores. Nanofiltration may also be used to extract ions to render condensed useful goods.

### **Whey protein composition**

Beta-lactoglobulin, alpha lactoalbumin, bovine serum albumin, lactoferrin, immunoglobulins, lactoperoxidase enzymes, glycomacropptides, lactose, and minerals are all components of whey. Branched-chain amino acids like leucine, isoleucine, and valine are abundant in whey proteins. They're also high in the sulfur-containing amino acids cysteine and methionine, which improve immune function by converting to glutathione within the cell.

**Table 1: List of primary components of whey protein, along with their advantages:**

Sr. No.	Whey Component	Percentage of Whey Protein	Benefits
1.	Beta-lactoglobulin	50-55 percent	Excellent source of essential and branched-chain amino acids, which help to conserve muscle and glycogen during exercise. Increases the bioavailability of fat-soluble vitamins by binding them.
2.	Alpha-lactoalbumin	20-25 percent	Human breast milk's primary protein A good supply of basic and branched-chain amino acids. High in tryptophan, an integral amino acid that aids in the regulation of sleep, mood, and stress.
3.	Immunoglobulins	10-15 percent	IgA, IgD, IgE, IgG, IgM-Primarily IgG Primary protein found in colostrum Immune enhancing benefits to people of all ages and maturities, especially infants.
4.	Glycomacropeptides	10-15 percent	Since it lacks the amino acid phenylalanine, it's sometimes found in phenylketonuria baby formulas. Prevents dental plaque and cavities from forming.
5.	Bovine-Serum albumin	05-10 percent	Large-sized protein with a strong essential amino-acid profile Body fat-binding processes
6.	Lactoferrin	01-02 percent	Breast milk, tears, spit, and blood all contain antioxidants. Encourages the growth of good bacteria. Antiviral, antibacterial, and antifungal agents are all available. Iron absorption and bioavailability are controlled.
7.	Lactoperoxidase	0.5 percent	Bacterial development is inhibited.

### Applications of Whey in Food Industry

Whey can also be added to a variety of food items to boost their nutritional content. Whey can also have a number of beneficial effects on food products. Changing the properties of whey has been seen in a number of previous studies. The possibility of using whey in



cheese has been investigated. Adding larger-diameter whey protein aggregates to cheese milk has little effect on rennet-induced coagulation, while smaller aggregates reduced curd firmness, regardless of whey sources. Adding whey protein aggregates to milk increased cheese yield and moisture, and the dispersion system has no impact on these parameters, meaning that a valve homogenizer isn't essential for artisanal cheese making, simplifying the operation, and acid gels from milk with added whey protein had higher gel stiffness and yield stresses than those without. Studies also found that applying 1% whey protein concentrate to milk before heating almost doubled the stiffness of acid gels prepared from the milk. Adding whey protein aggregates to milk improved the protein content while decreasing the fat content, implying strong protein preservation or reduced fat retention in cheese. The effect of microparticulate whey protein and nanoparticulated whey protein in food systems was investigated, and the findings revealed that the development of disulphide-linked structures in milk model systems was closely related to the increased particle size and rheological activity of the gels. After acidification, microparticulated whey protein enriched systems created poor protein networks, necessitating the addition of whey protein isolate (WPI) to improve gel strength. In both covalent and non-covalent interactions, structures containing Nanoparticulate whey protein showed a significant improvement in particle size and higher firmness of acidified gels. Whey protein nanoparticles are used to substitute fat in a variety of foods, including ice cream, fermented milk, cheese, sauces, and dressings. Particles with diameters ranging from 1 to 10 nm may be manufactured. Whey protein nanoparticles can be used as emulsifiers and fat substitutes, but they have smaller particle sizes. Because of their nutritional and functional properties, whey proteins have become common as texture enhancers in yoghurt.

Encapsulation can also be done with whey proteins. The protective effect of Whey protein concentrate on folic acid photodecomposition increased steadily during irradiation, and the rise in the absorbance at 365nm and antioxidant activity of Whey protein concentrate led to the protein's enhanced defense against folic acid decomposition. Whey protein concentrate may thus be an effective carrier for folic acid defense. Whey protein fortified foods and beverages are becoming more popular, particularly among consumers who participate in sports for the purpose of bodybuilding. Heat treatment of whey protein isolate solutions (5–10%) at low pH resulted in the production of protein fibrils, resulting in a

significant rise in viscosity (from 1.6 to 2300mPa) due to the improved effective volume and rate of energy dissipation.

### **Benefits of Whey Protein**

Whey protein is an outstanding protein for people of all ages to use for a healthier diet as well as to boost and preserve their fitness. Whey protein has traditionally been used by most athletes and bodybuilders to stimulate muscle development. However, whey protein has been used in a variety of other uses in recent years. Cancer therapy, wound repair, child wellbeing, and weight loss are some of the uses for whey proteins. Additional benefits of Whey protein, according to Hoffman and Falvo, can include: Whey protein helps to increase serotonin activity and promotes restful sleep; Whey protein helps to enhance energy levels; it helps to reduce stress; it helps to keep the metabolic rate high; it helps to reduce body fat and build lean body mass; and it helps to improve memory loss. In addition to these, whey protein can help to improve overall health by supporting immunity, increasing muscle mass, boosting metabolism, and boosting metabolism.

### **Whey proteins help to:**

Whey proteins help you build muscle and boost the immune system. Muscle synthesis is a process that involves the development of new muscle tissue. Performance and stamina are two terms that can be used to describe a person's ability to body structure that is more favourable and recuperation.